



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

glt

PC250-810
Job Sheet 175612-A



Part No: PC250-810

Job Qty: 1 ea

Part Name: Spring Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 4/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG PC250-810 Rev 1 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
170	QC	1 pcs		4/25/18	0.00	0.00	QC6		
171	Small Fab	1 pcs		4/25/18	0.00	0.20	Small Fab-6		<i>MCC</i>
172	QC	1 pcs		4/25/18	0.00	0.00	QC5		<i>SB</i>
180	Packaging	1 pcs		4/25/18	0.00	0.00	Packaging3-1		
190	QC21-SA	1 Ea		4/25/18	0.00	0.00	QC21		<i>mbf 18/04/30</i>

Part Op Descriptions: 171 - Laser engrave DART logo .

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Job BOM

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Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

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Container No: S067070

Part: PC250-810

Job No: 175612-A

Serial No/Batch: S065177

Revision: 1

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/18



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-810
Job Sheet 175612



Part No: PC250-810

Job Qty: 6 ea

Part Name: Spring Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-810 Rev 1 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/24/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	6 pcs		4/24/18	0.00	3.00	MORI NLX		
120	QC	6 pcs		4/24/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		4/24/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs		4/24/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging2		
170	QC	6 pcs		4/24/18	0.00	0.00	QC6		
171	Small Fab	6 pcs		4/25/18	0.00	1.20	Small Fab-6		
172	QC	6 pcs		4/25/18	0.00	0.00	QC5		
180	Packaging	6 pcs		4/25/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		4/25/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC 014 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 120 - ***Engrave BATCH number using Marktronic engraver as per DWG.

150 - -Issue P/O to Groupe Altech; PO 039707 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2

CLASS 2, Water sealant -Certificate of Conformity is required

171 - Laser engrave DART logo .

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R3.250	6061-T6 Round Bar 3.250" SW	.9150 ft (.1525 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R3.250 SW	1	19	0



Container No: S065177



Part: PC250-810

Job No: 175612

Serial No/Batch: S065177

Revision: 1

Inspector:

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039707**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039707
PO Date: 4/25/18
Due Date: 4/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175886	C10-4-8	Lock Bushing -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	4/30/18	20 pcs	0 pcs	20 pcs	\$9.00/pcs	\$180.00
2	175851	C45-12-1	Lock Bushing -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 - Certificate of Conformity is required	Firmed	4/30/18	20 pcs	0 pcs	20 pcs	\$3.00/pcs	\$60.00
3	173232	RBF5450-501-1-10	Handle Weldment -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/30/18	5 pcs	0 pcs	5 pcs	\$24.00/pcs	\$120.00
4	175612	PC250-810	Spring Cover -Issue P/O to Groupe Altech; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/27/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

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(008765-1)

Bon de Livraison / Packing Slip

008765- 1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Notes Additionnelles / Additional Notes

Réçu par
Received By

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